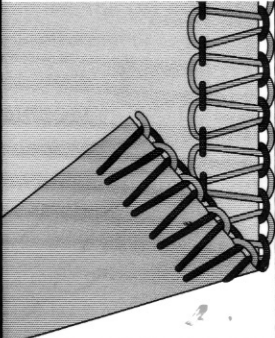
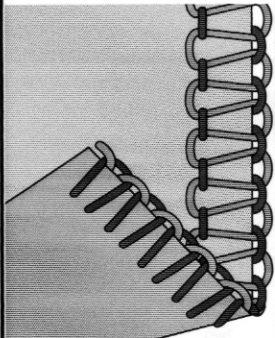
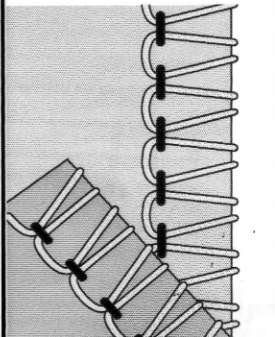
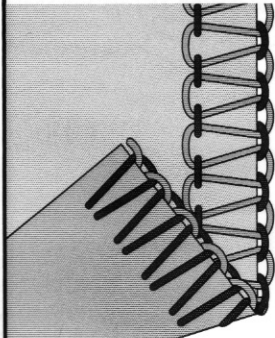
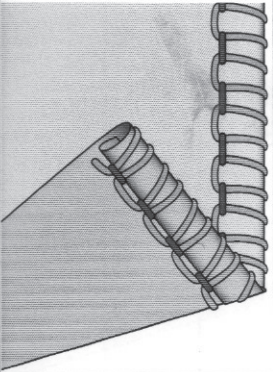
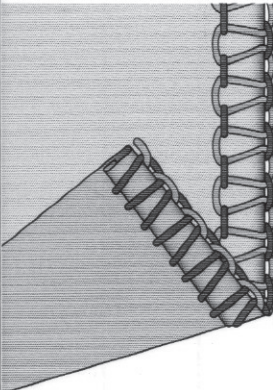
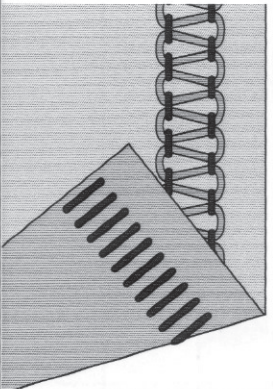
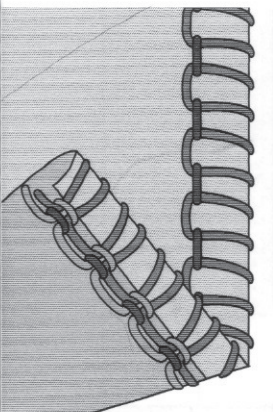
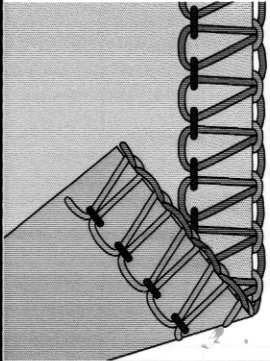
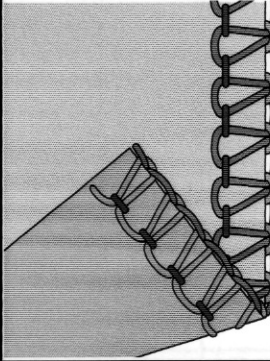
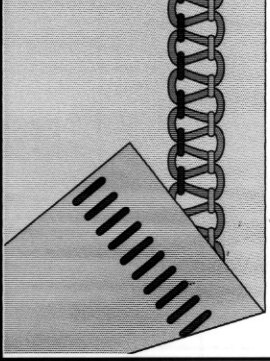
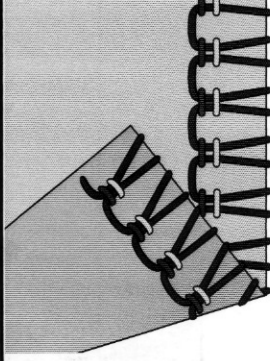
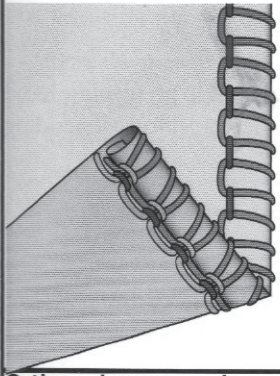
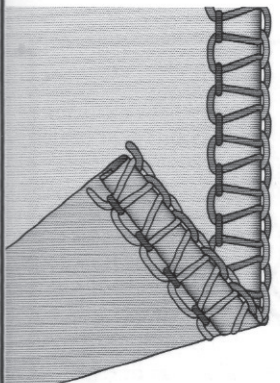
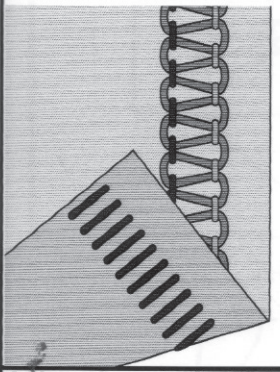
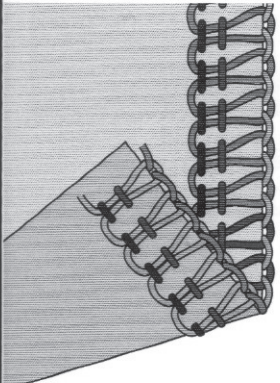


# STITCH SETTINGS

Combination Stitch	Needle position	Cutting width	Stitch length	Number of threads	Stitch finger	2-thread converter	Tension			
							Left Needle	Right Needle	Upper looper	Lower looper
<b>2-thread overlock, wide</b> 	Left	6	2.5	2	A	Yes	1	---	---	7
<b>2-thread overlock, narrow</b> 	Right	6	2.5	2	B	Yes	---	1	---	8.5
<b>2-Thread wrapped edge overlock wide</b> 	Left	6	3.5	2	A	Yes	4	---	---	1
<b>2-Thread wrapped edge overlock narrow</b> 	Right	6	3	2	B	Yes	---	4	---	5

Combination Stitch	Needle position	Cutting width	Stitch width	Number of threads	Stitch finger	2-thread converter	Tension			
							Left Needle	Right Needle	Upper looper	Lower looper
<b>2-thread rolled edge</b> 	Right	6	2	2	None	Yes	---	5	---	4
<b>2-thread narrow edge</b> 	Right	4	2	2	None	Yes	---	1	---	8.5
<b>2-thread flatlock stitch</b> 	Left	6	2.5	2	A	Yes	1	---	---	5.5
<b>3-Thread picot stitch</b> 	Right	7	P	3	None	No	---	4	3.5	5.5

Combination Stitch	Needle position	Cutting width	Stitch width	Number of threads	Stitch finger	2-thread converter	Tension			
							Left Needle	Right Needle	Upper looper	Lower looper
<b>3-thread overlock stitch, wide</b> 	Left	6	3	3	A	No	4	---	4	3.5
<b>3-thread overlock stitch, narrow</b> 	Right	6	3	3	B	No	---	4	5	4
<b>3-thread flatlock stitch, narrow</b> 	Right	5	3	3	B	No	---	0	4	9
<b>3-thread stretch overlock</b> 	Left & Right	6	P	3	A	Yes	4	4	---	2

Combination Stitch	Needle position	Cutting width	Stitch width	Number of threads	Stitch finger	2-thread converter	Tension			
							Left Needle	Right Needle	Upper looper	Lower looper
<b>3-thread rolled edge</b> 	Right	6	R	3	None	No	---	4.5	3.5	4
<b>3-thread narrow edge</b> 	Right	6	2	3	None	No	---	4	4	0.5
<b>3-thread flatlock stitch, wide</b> 	Left	5	3	3	B	No	---	0	3.5	9
<b>4-thread overlock stitch</b> 	Left & Right	6	3	4	A	No	4	4	4	4